

L780 - The Authentic T-Shirt Company® Ladies Pro Team Jacket

GARMENT MEASUREMENTS

Finished Measurements in Inches

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	20	21	22	23 1/2	25	26 1/2	28	30
HPS Length	25	25 1/2	26	27	27 3/4	28 1/2	29 1/4	30
Sleeve Length	32 1/2	33	33 1/2	34 1/8	34 3/4	35 1/4	35 3/4	36 1/4

Chest is measured 1" down from the armhole(1/2 measurement). **CB length** is measured from the center of the back neck seam to the hem. **Sleeve length** is measured from the center back neck seam to the end of the cuff.

WOMEN'S SIZES

	XS	S	M	L	XL	2XL	3XL	4XL
Numeric Size	2	4-6	8-10	12-14	16-18	20-22	24-26	28-30
Bust	32-34	35-36	37-38	39-41	42-44	45-47	48-51	52-55

Bust: Measure under your arms at the fullest part of your chest.



PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our J780 and L780 Pro Team Jackets.

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration (bleeding).
- **Dryer temperature and belt speeds** must be changed accordingly for any polyester fabric.
- If flashing these garments, **do not exceed 1-2 seconds**. Anything longer may damage the fabric as stated above.
- Metal trims (zipper pull and grommets) should be protected to avoid over heat exposure during the decoration process.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- If you heat press these garments, you must adjust the **time, temperature and pressure**. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Embroidery:** The needle size and the embroidery backing material will determine if this decoration technique will affect the performance of the jacket. Decorate will need to be judge each embroidery based on the size and the number of threads. This is a light weight jacket so it may affect the performance more than a multilayer jacket.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

Fully finished inside hood



Front welt pockets

THE AUTHENTIC T-SHIRT COMPANY®
Pro Team Ladies' Jacket - L780

Product Features:

- 4-oz, 100% polyester with PU coating
- Wind and water resistant
- 3-panel hood with self fabric drawcords
- Spandex binding at cuff and hem
- Reinforced topstitching throughout
- Tonal full length YKK zipper with "ATC" auto-lock zipper pull
- Self fabric facing at shoulder yoke
- High count woven construction for extra durability

Ladies' sizes XS-4XL

Corresponding style:
Pro Team Jacket – J780

Fabric Detail:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black	Forest Green	Raspberry	True Navy	True Red	True Royal
					
Black 6C	7736C	214C	539C	200C	Between 7686C & 7687C



Smart Uses:

Whether a victory on the sales floor, the field or the office, success has never looked so good.

- Schools/camps
- Running clubs
- Sports teams & events
- Coaches/athletes
- Donations/door prizes
- And much more!